

## Primatech® Q900A

### PNEUMATIC FLOORING TOOL OPERATING INSTRUCTIONS

#### **PNEUMATIC TOOL Q900A**

The pneumatic EDGE nailer Q900A is a professional tool specially developed for the installation of 1/2" to 3/4" solid hardwood flooring. It is designed to blind nail within 2" of vertical obstructions such as end walls, stairways, cabinets, railings, and more.

The Q900A features the PRIMPACT striking module for easy maintenance where major components can be accessed within seconds without the need of any tool.

The Q900A tool also features a cam operated height adjuster.

The Q900A uses specialty 1¾" EDGE nails. <u>Do not use</u> standard 18GA flooring nails.

Complete documentation specific to your tool can be retrieved by scanning the QR-Code applied on the tool. You will find updated information such as Operation Manual, Part list, Schematic specifics and Technical Notes specific to your tool as it was manufactured; as well as useful information for ordering replacement parts.

Technical support, information & schematics at http://ts.primatech.ca/900



#### **SAFETY MEASURES**

These important guidelines should always be followed to work safely with the Primatech pneumatic tool Q900A:

- Read these instructions thoroughly before using this tool and keep it handy for reference if necessary.
- Always keep hands, feet or other body parts away from the fastener ejection area.
- Never aim the tool in any direction other than the working area.
- Always carry or manipulate the tool by its handle while the air supply hose is connected.
- Never hit the head cap of the actuator if the plastic base is not sitting perfectly on the working surface.
- Never leave the tool laying down on its side while the air supply hose is connected; the tool should always be left on the floor, standing on its plastic base.
- Always disconnect the air supply hose when the tool is not in use or when move to another work area.
- Never service or repair the tool, clear obstructions or make adjustments while the air supply hose is connected.
- Only compressed air should be used to power this tool; do not exceed 110 psi (7.6 bar).

- Never use oxygen or any other compressed gas as a power source for this tool. Explosion may occur.
- Always wear OSHA-required Z-87 safety glasses with side shields.
- Always wear proper ear and foot protection while the air supply hose is connected.
- Always remove fasteners from the magazine before servicing tool.

Eye protection is recommended and should be worn by the operator and other in working area. Accidental ejection of fasteners or wood debris could cause severe eye injury.



In some environments, ear protection might be required, as working condition may include exposure to high noise levels which lead to hearing damage.



Wearing safety boots and safety hat is also highly recommended.



Note: All the personal protection equipments must meet national standards.

#### ADJUSTING FOR HARDWOOD THICKNESS

The Q900A pneumatic tool is fitted with a cam operated height adjustment base.

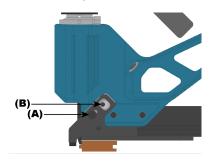
Adjusting the base for flooring thickness:

- Using the supplied Allen wrench, loosen but do not remove screws (A); one on each side of the tool.
- With the tool in an upside down position, place a short piece of flooring against the gate/foot assembly (nail ejection area).
- Engage the Allen wrench into the opening of the cam (B). The cam has a rotation range of less the half a turn. Do not apply force when a limit is reached.
- Adjust the height of the base to obtain a small gap between the nail ejection area and the top side of the tongue of the sample board. A gap of 1/32" should be adequate for most situations.
- Tighten both screws (A).

After completing the adjustment procedure, proceed with the installation of few boards.

If the nail is set too deep or the tongue is severely fractured, raise the nail ejection area by lowering the base as described above. If the nail is not fully set, lower the nail ejection area by raising the base.

Check occasionally to insure that all parts are secured in place. Tool may lose adjustment over time if this procedure is not strictly followed.



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After adjusting the tool, fasten down few boards to ascertain that the tool is properly adjusted.

#### **CONNECTION & AIR SUPPLY**

This tool requires clean & dry air. The use of a filter and a pressure regulator is recommended.

Use a detachable male coupler with 3/8" NPT male treads. The use of a 3/8" (1 cm) diameter air supply hose is recommended. A smaller hose or a hose longer than 50' (15 m) could cause a pressure drop when the tool is activated repeatedly.



Always use a free-flow connection for the compressed air supply to prevent that the tool stays charged after disconnecting the air supply hose.



Unload tool before connecting air to prevent accidental discharge.



To prevent injury or accidental damage to the finished surface of the installed floor, rest the tool onto the subflooring when connecting air, moving tool to a different work area, loading the tool or performing any maintenance to the tool.

Dirt, dust, and other particles in the air supply can cause sluggish operation or premature wear. Drain water from the compressor tank regularly. The compressor start-stop limits should be set to deliver the operating air pressure at all times. Consult the compressor manual or dealer for instructions on how to make this adjustment.

At 80 psi (5.5 bar) and 40 hits per minute, this tool consumes approximately 1.5 cu.ft (44  $\ell$ ) of air per minute at 70°F (21°C). Higher air pressure will increase the consumption of compressed air.

This tool is designed to be operated with a compressed air pressure of 100 to 110 psi (7.0-7.6 bar). Air pressure of 100 psi (7.0 bar) is adequate for most situations, although occasionally, a higher pressure could be necessary. Never not use a compressed air pressure higher than 110 psi (7.6 bar).

#### **LOADING THE TOOL**

The pneumatic EDGE nailer Q900A uses specialty 13/4" EDGE nails. <u>Do not use</u> standard 18GA flooring nails.

To load the tool:

- Insert a strip of EDGE nails into the magazine.
- Pull back the pusher until it engages behind the strip.
- To remove fasteners from the magazine, simply squeeze the pusher with your thumb and finger and allow the spring to recoil slowly.



Use only specialty 1¾" EDGE nails. The use of standard 18GA nails will damage your floor and cause deviation of the nail toward the front ledge of the board, making it impossible to properl fit the following row.

#### PREVENTIVE MAINTENANCE

This tool requires minimal lubrication. Use only detergent-free oil such as Primatech P-090. Few drops of oil weekly in the air inlet is sufficient. Other types of lubricant may degrade the seals.



Check periodically to make sure that the head assembly is fully screwed onto the main body. A loosen head will damage the threads.

#### **OPERATION**

Unload the tool and rest it onto the subflooring, Connect the hose and cycle tool once or twice without fastener. After loading the tool, it is ready for use.

Load the tool with a strip of 13/4" EDGE nails.

Use only the hammer supplied with the tool. The use of other type of hammers may affect performance and cause premature wear of the tool. The rubber face of the hammer can be used with care to help position the boards.

With the flooring firmly in place, position the tool to engage the nail ejection area onto the front edge of the board.



Firmly hold the handle and apply downward and backward pressure to ensure proper seating of the fastener.

Strike the head cap with the hammer to activate the tool

Use only the rubber face of the hammer to activate the tool. Using the steel end will damage the tool and void the warranty.

Never strike the head cap when the tool is not sitting on the working surface.

Soft cores of engineered products may not allow proper deflection of the edge nails.



Always fasten down few boards to ascertain that the tool is properly adjusted..

#### **MAINTENANCE & REPAIR**

Most adjustments to the tool can be made with the 3/16" Allen wrench supplied with the tool.

Disassembly of the tool must be done in a clean environment. Some parts can be easily damaged if disassembled with improper tools or by inadequate methods. Maintenance should only be performed by trained personnel. Use only genuine Primatech replacement parts.



To prevent injury, ALWAYS disconnect the air supply hose when servicing or disassembling the tool.

When servicing the tool, do not twist or force any parts. Damage may result from such abuse. Contact your Primatech distributor for more information.

When opening the tool for maintenance, always clean all components of dirt, grit, or particles. Inspect the tool carefully for broken parts or excessive wear, and replace if necessary. When ordering parts, be sure to specify the right part number, as well as the tool serial number.



After any maintenance to the tool, REMOVE ALL Fasteners before connecting air and actuate the tool repeatedly over a piece of wood or subflooring to insure proper operation.

#### **DISASSEMBLING THE TOOL**

All pneumatic components required are packed in a module assembly which is simply inserted & removed from the tool. This section describes how to disassemble the tool to access its internal components.

- [1] Loosen up the head lock and rotate it  $\frac{1}{2}$  turn to disengage it from the head.
- [2] It is usually not necessary to remove the head cap. Simply unscrew the head completely and take out the whole assembly. You may engage the long arm of the Allen key into one of the side holes and use it as a lever.
- [3] Pull out by hand the cylinder from the head. Do not use screwdriver or vise. If the cylinder remains into the main body, pull it out of it.
- [4] Pull out the valve assembly from the head. Inspect wear ring & lubricate. Do not attempt to disassemble the valve assembly.
- [5] Pull out the piston assembly; the bumper will also come with it. Inspect wear ring and lubricate.

It is usually not necessary to pull-out the seal bushing for maintenance.

#### **CLEANING THE VALVE**

If the tool becomes sluggish or does not set the fastener correctly, it may indicate excessive dirt, dust, other particles, or even water, in the tool. The first step in troubleshooting is to clean up the head assembly.

- Disassemble the head assembly as described in previous section.
- Perform a visual inspection of the valve assembly.
   Ensure that the actuator is sliding easily. Clean and lubricate lightly. Do not attempt to take apart the actuator assembly.
- Clean the inside wall of the head and lubricate lightly with a non-detergent oil. Insert the valve assembly into the head and ensure that it is sliding easily.
- Ensure the piston assembly is sliding easily into the cylinder. It should offer some resistance, but if it moves too easily, it may be required to replace the piston wear-ring.

# Valve assembly DISASSEMBLING ASSEMBLING SEQUENCE SEQUENCE Bumpe Seal

#### **ASSEMBLING THE TOOL**

This section describes how to re-assemble the tool after maintenance. The following procedure assumes that the gate/foot assembly along with the resting block are already installed.

- [1] Insert the seal bushing in the lower section of main body and engage it onto the upper portion of the gate/foot assembly. A flat screwdriver can help locate it correctly. Use the wooden handle of the hammer to tap the seal bushing completely in place.
- [2] Check & lubricate the valve assembly. Insert into the head and ensure that it is sliding easily.
- [3] Snap the cylinder onto the head. Check that the band-valve on the cylinder is properly installed.
- [4] Insert the piston assembly about 1" into the bottom end of the cylinder.



- [5] Push the bumper into the bottom end of the cylinder.
- [6] With the head lock loosened, engage the whole assembly into the tool, with the driving blade engaged thru the opening of the seal bushing until it engages completely into gate/foot assembly.

Insert the Alen key into one of the side holes and screw the head assembly completely. Take care not do damage the threads. Tighten by hand.



NEVER apply threadlocker or adhesive onto head threads.

[7] Rotate the head lock clockwise and tighten with moderate force with the Allen key.



After reassembly, always actuate the tool repeatedly WITHOUT FASTENERS against a piece of wood to insure proper operation.

#### **TROUBLESHOOTING**



TO PREVENT INJURY, ALWAYS
DISCONNECT THE AIR SUPPLY HOSE
WHEN ADJUSTING, SERVICING OR
DISASSEMBLING THE TOOL.

FIRST: CHECK THE COMPRESSED AIR SUPPLY

Many of problems come from a faulty or inadequate compressed air supply system. Before attempting to repair the tool, the following points should be checked:

- Check the pressure at the output of the compressor; adjust to 100-110 psi (7.0-7.6 bar) as required.
- Check the tank pressure of the compressor & adjust the start/stop limits.
- Check the air delivery system; a 3/8" hose is recommended.
- Use fewer tools simultaneously; do not exceed the capacity of the compressor or of the delivery system.
- Drain water from the compressor.

SECOND: CHECK FOR AIR LEAKS

At rest, this tool should not have any air leaks. Before attempting to repair the tool and replace parts, check the following:

- Check all seals in head, valve and cylinder assemblies; replace if necessary.
- Check the top edge of main cylinder for burrs or dents.
- Clean & lubricate the head and valve assemblies; re-assemble the head assembly carefully.
- · Check the interior of the head for scratches.

A more comprehensive list of tips and hints at

http://ts.primatech.ca/tips



#### **SCHEMATICS**

With your tool Serial Number at hand, go to our support web site to retrieve the schematic specific to your tool: http://ts.primatech.ca/900



For more information, contact technical support:
by phone 1 (800) 363-1962
by email support@primatech.ca



#### TOOL WARRANTY AND LIMITATIONS

Primatech warrants that newly purchased fastening tools, parts and accessories will be free from defects in material and workmanship (excluding wear parts) for the period shown below, after the date of purchase by the original user as evidenced by a valid purchase invoice

ONE-YEAR LIMITED WARRANTY will apply to all parts, except those subjected to normal wear SEVEN-YEAR EXTENDED LIMITED WARRANTY covers tool casing.

#### **WARRANTY STATEMENT**

Primatech 's sole liability hereunder will be to replace any part or accessory which proves to be defective within the specific time period. Any replacement part or accessories provided in accordance with this warranty will carry a warranty for the remainder of the period of warranty applicable to the part it replaces. When repair or replacement of part or tool is required, the complete tool or part(s) must be returned to Primatech or at such authorized warranty service point of Primatech, transportation prepaid, with a copy of proof of purchase evidencing that the part or tool is within the warranty period. Serial # must be intact and legible for warranty to apply.

This warranty is void as to any tool which has been subjected to misuse, abuse, accidental or intentional damage, used with fasteners not meeting Primatech specifications, size or quality, improperly maintained, repaired with other than genuine Primatech replacement parts, damaged in transit or handling, or which, in Primatech 's sole opinion, has been altered, modified or repaired in a way that affects or detracts from the performance of the tool.

PRIMATECH MAKES NO WARRANTY, EXPRESSED OR IMPLIED, RELATING TO MERCHANTABILITY, FITNESS, OR OTHERWISE, EXCEPT AS STATED ABOVE, and Primatech's liability AS STATED ABOVE AND AS ASSUMED ABOVE is in lieu of all other warranties arising out of, or in connection with, the use and performance of the tool, except to the extent otherwise provided for by applicable law.

PRIMATECH SHALL IN NO EVENT BE LIABLE FOR ANY DIRECT, INDIRECT, OR CONSEQUENTIAL DAMAGES WHICH MAY ARISE FROM LOSS OF ANTICIPATED PROFITS OR PRODUCTION, SPOILAGE OF MATERIALS, INCREASED COST OF OPERATION, OR OTHERWISE. Any liability, if any, connected with the use of the tool shall terminate upon the expiration of the warranty period specified above.